



Material - DIN X2CrNiMo13-4

Standard Specification for Stainless Steels for Rolled and Forged Products

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN X2CrNiMo13-4 Stainless Steels for Rolled and Forged Products
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.	Normalising or Annealing or Hardening + Tempering	
Sulphur	S %	0.015 max.		
Chromium	Cr %	12.000 - 13.500		
Molybdenum	Mo %	0.400 - 0.700		
Nickel	Ni %	3.500 - 4.500		_
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	680 - 880
-	-	-	Yield Strength in Mpa	520 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	255 max.
-	-	-	Impac <mark>t in Joule</mark>	70 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.6982	EN	European Union	Casting	
1.6982	DIN	Germany	Casting	
1.6982	DIN	Germany	Casting	
GX3 CrNi 13-4	UNI	Italy	Casting	
GX3 CrNi 13-4	DIN	Germany	Casting	
GX3 CrNi 13-4	EN	European Union	Casting	
GX3 CrNi 13-4	AFNOR NF	France	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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